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# THE **7** HABITS OF HIGHLY EFFECTIVE PEOPLE

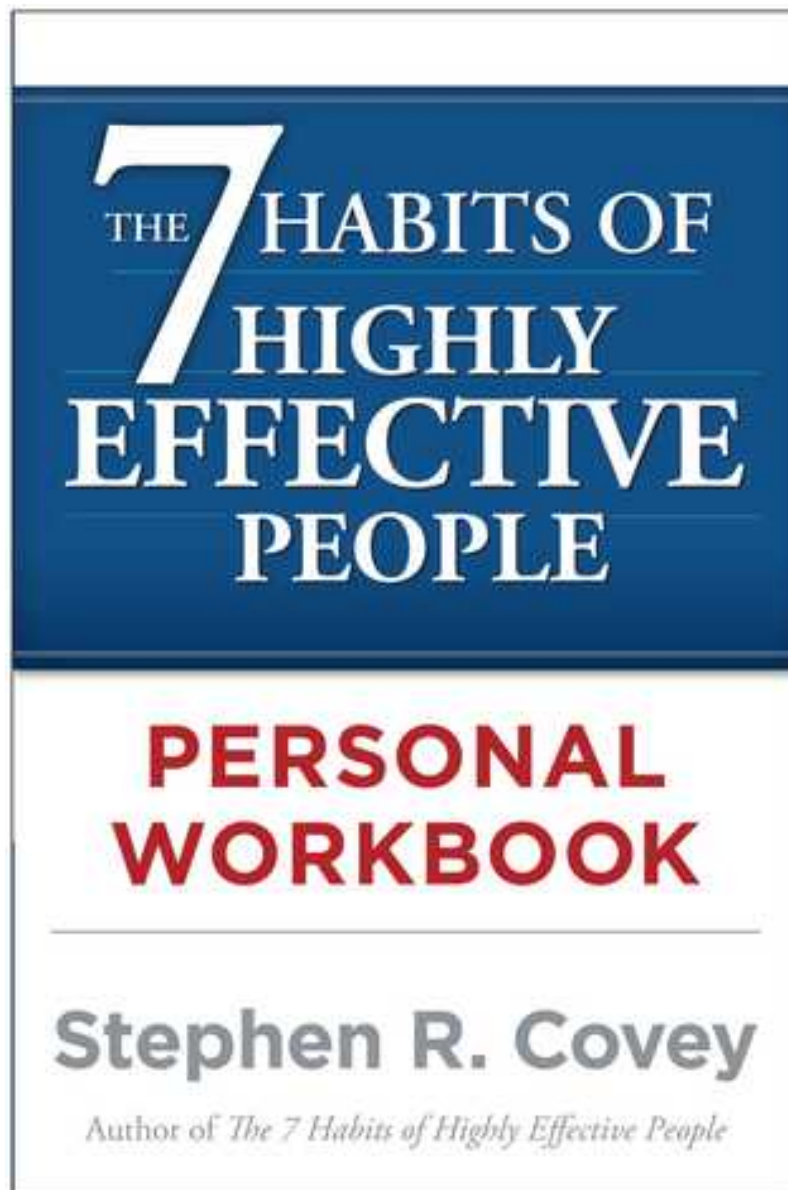
## PERSONAL WORKBOOK

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**Stephen R. Covey**

*Author of *The 7 Habits of Highly Effective People**

**The 7 Habits of Highly Effective People Personal Workbook**  
by Stephen R. Covey



## Synopsis:=====

Internationally renowned leadership authority and bestselling author Stephen R. Covey presents a personal hands-on companion to the landmark *The 7 Habits of Highly Effective People*, which has become a touchstone for individuals, families, and businesses around the world. The overwhelming success of Stephen R. Covey's principle-centered philosophy is a testament to the millions who have benefited from his lessons, and now, with *The 7 Habits of Highly Effective People Personal Workbook*, they can further explore and understand this tried-and-true approach. With the same clarity and assurance Covey's fans have come to appreciate, this individualized workbook teaches readers to fully internalize the 7 Habits through private and thought-provoking exercises, whether they are already familiar with the principles or not.

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